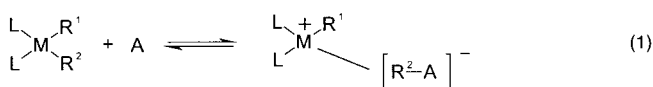


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- [13] For the effect of the hydroxyamino moiety of imines and for deprotection of this moiety of the product to form the free amino group, see ref. [8a].
- [14] In NMR spectroscopic experiments, we were able to show that an allyl alcohol, as a model compound, was bonded to the zirconium center of the catalyst. From this observation, it is assumed that bonding of allylstannane **2c** to the zirconium leads to a better-organized transition state and, therefore, to higher enantioselectivities and even accelerated reaction rates. When equimolar amounts of **4** and **2d** were mixed and imine **1a** was then added after 1 h, no formation of the product was observed. An allyltransfer from tin to zirconium is likely to be the reason for this observation (A. L. Costa, M. G. Piazza, E. Tagliavini, C. Trombini, A. Umani-Ronchi, *J. Am. Chem. Soc.* **1993**, *115*, 7001–7002). Also from the product formed when **2d** is the substrate, we can rule out the idea that an allyltransfer from zirconium to imine is the actual reaction pathway.
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Noncoordinating Dendrimer Polyanions: Cocatalysts for the Metallocene-Catalyzed Olefin Polymerization

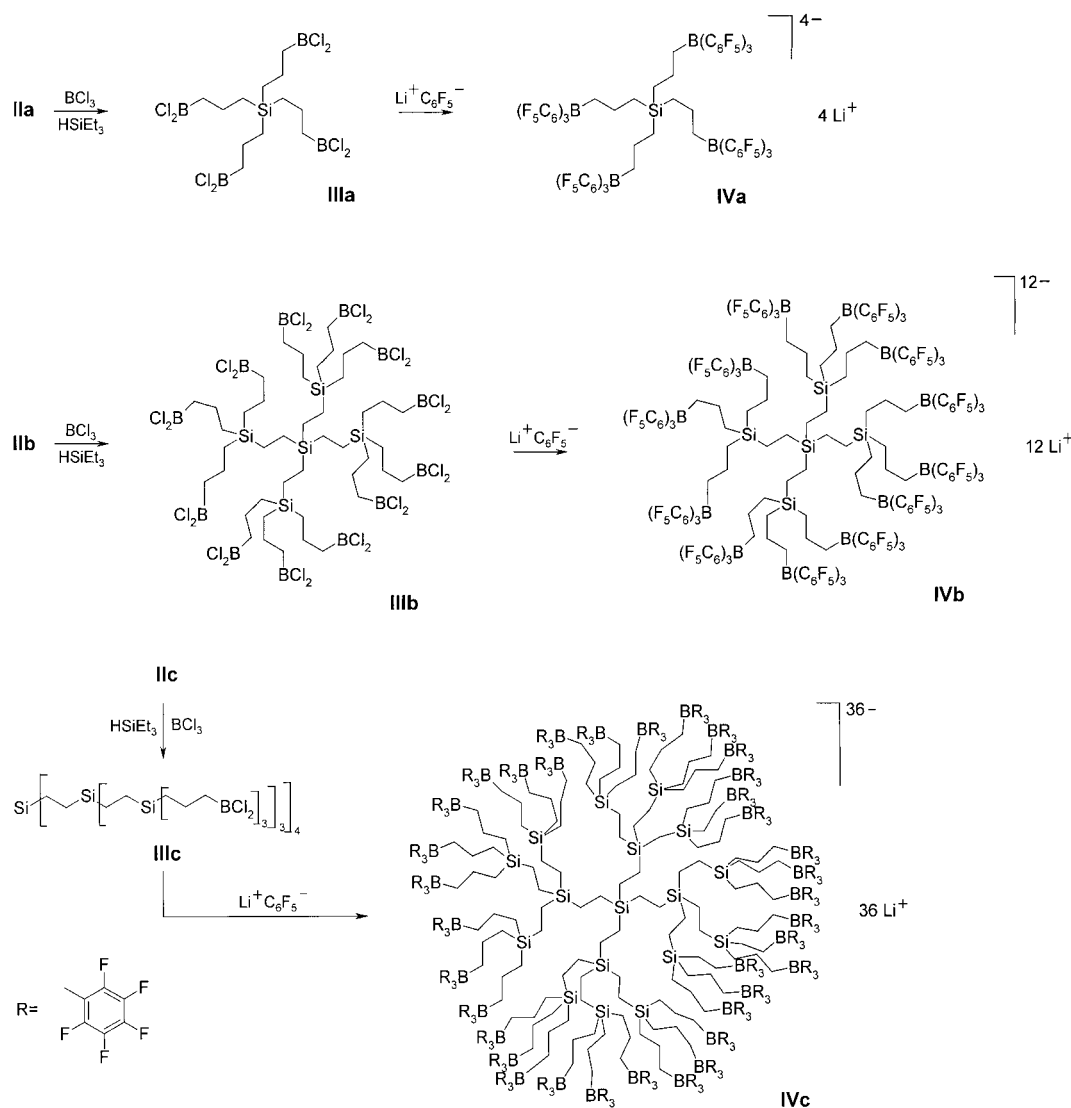
Michael Mager,* Sigurd Becke, Heike Windisch, and Uwe Denninger

The metallocene-catalyzed polymerization of nonpolar monomers (in particular α olefins) allows the production of polymers with new architectures and properties.^[1] In addition, because of their high activity, metallocene catalyst systems are used in very small amounts and can be left in the product, simplifying the polymer work up. During the polymerization the activated metallocene complex is present as a cation $[L_2MR^1]^+$ that is stabilized by an noncoordinating anion $[R^2A]^-$.^[2, 3] This contact ion pair can be formed by treating a neutral metallocene with an activating cocatalyst that can abstract a ligand from the metallocene [Eq. (1)]. To date the

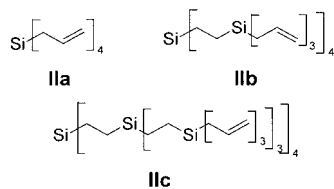


most important industrial examples of such cocatalysts have been methylaluminoxane (MAO),^[4, 5] a condensation product prepared from $AlMe_3$ and water, which has a complex structure, and the perfluorophenylborane $B(C_6F_5)_3$.^[3g, 6, 7] The interaction within the ion pair $[L_2MR^1]^+[R^2A]^-$ for a given ligand system L has an important influence on the catalytic properties such as activity, life time of the active species, chain-termination and chain-transfer reactions, and regio- and stereoregularity.^[3wx, 8] Thus there is increased interest in the synthesis of new, noncoordinating anions that are less nucleophilic; this can be achieved by the extensive delocalization of the negative charge^[9] or steric shielding^[3x, 10]. Tris(perfluorobiphenyl)alkylborates,^[11] (perfluoroaryl)fluoroaluminates,^[12] and triorganosilyl-substituted tetrakis(perfluorophenyl)borates^[13] are examples of anions which, in addition to a delocalization of the charge, are sterically more demanding than $[R^2B(C_6F_5)_3]^-$. We wished to study the polymerization properties of metallocene–cation–anion pairs in which the anion is extremely sterically demanding; dendrimers, defined, highly branched, and highly functionalized, space-filling molecules have not been used in this context before.^[14] Carbosilane dendrimers appeared to be particularly suitable in that the Si–C bond is basically chemically inert and thus side reactions (such as degradation of the dendrimer) during synthesis or the polymerization are unlikely.^[15] The new polyanionic carbosilanes **IVa–c** are the first noncoordinating polyanions to be based on dendrimers. The construction of the Si–C framework was by means of alternating hydrosilation and Grignard reactions starting from tetravinylsilane, followed by hydroboration of the resulting allylsilyl dendrimer

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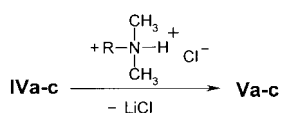

 Scheme 1. The synthesis of the polyanionic carbosilane dendrimers **IVa–c**.

with dichloroborane and arylation with pentafluorophenyllithium (Scheme 1). The divergent synthesis of the carbosilane skeleton has been described many times before and gives the allylsilane dendrimers **IIa–c** (Scheme 2) in high yield.^[15] By


 Scheme 2. The carbosilane dendrimers **IIa–c** with 4, 12, and 36 allyl groups, respectively.

hydroboration with HBCl_2 , prepared in situ from BCl_3 and HSiEt_3 , at -60°C ^[16] the polyalkyldichloroboranes **IIIa–c** are produced as colorless oils or waxes (Scheme 1). These products hydrolyze rapidly in air. The hydroboration is quantitative and regioselective (because of the influence of the silicon atom the hydroboration of the corresponding

vinylsilyl dendrimers is no longer regioselective and a large amount of the α -addition product $\text{SiCH}(\text{BCl}_2)\text{CH}_3$ is formed). In the $^{11}\text{B}\{^1\text{H}\}$ NMR spectrum resonance signals corresponding to **IIIa–c** are found at $\delta = 63.1$, 63.1 , and 62.2 , respectively, which corresponds well to the expected value ($\text{C}_3\text{H}_7\text{BCl}_2$, $\delta = 62.3$ ^[17]). Through the reaction of **IIIa–c** with pentafluorophenyllithium, the lithium salts of **IVa–c** are formed (Scheme 1). For this reaction a suspension of pentafluorophenyllithium is prepared in situ by transmetalation of bromopentafluorobenzene with $n\text{BuLi}$ at -70°C ^[18] and the polyalkyldichloroborane **III** was then added at a temperature below -65°C (exothermic reaction). At higher temperature the pentafluorophenyllithium formed can decompose. The lithium salts **IVa–c** are only sparingly soluble in standard solvents. Treatment of the lithium salts with N,N -dimethylaniliniumhydrochloride (**IVa, b**) or N,N -dimethylundecylammoniumchloride (**IVc**) affords the soluble ammonium salts **Va–c** (Scheme 3), which can be isolated from the reaction mixture by extraction with CH_2Cl_2 and characterized by NMR spectroscopy. In the $^{11}\text{B}\{^1\text{H}\}$ NMR



IVa,b, Va,b: R=C₆H₅
IVc, Vc: R=C₁₁H₂₃

Scheme 3. Reactions of IVa, b with *N,N*-dimethylaniliniumhydrochloride and of IVc with *N,N*-dimethylundecylammoniumchloride to give Va, b, and Vc, respectively.

The structure of the polyborates Va–c is further confirmed by ¹⁹F{¹H} NMR spectroscopy: these spectra show resonance signals for the aromatic *o*-, *m*-, and *p* fluorine atoms in the expected region and in the ratio of 2:2:1 (Table 1).

Table 1. ¹¹B{¹H} and ¹⁹F{¹H} NMR spectroscopic data for Va–c.

Compound	δ(¹¹ B{ ¹ H}) ^[a]	δ(¹⁹ F{ ¹ H}) ^[b]
Va	–13.4 (s)	–133.0 –165.4 –168.4
Vb	–13.2 (s)	–132.5 –165.4 –168.2
Vc	–13.9 (s)	–127.5 –160.6 –163.0
[C ₆ H ₅ N(CH ₃) ₂ H] ⁺ [B(C ₆ F ₅) ₄] ⁻ [c]	–16.3 (s)	
Li ⁺ [B(C ₆ F ₅) ₄] ⁻ [d]		–131.6 –164.2 –167.9
B(C ₆ F ₅) ₃ [d]		–128.7 –144.3 –160.6

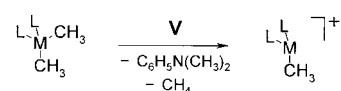
[a] Measurements in CD₂Cl₂; external standard BF₃OEt₂. [b] Measurement of Va and Vb in CD₂Cl₂, Vc in CDCl₃; results for Li⁺[B(C₆F₅)₄]⁻ in Et₂O and for B(C₆F₅)₃ in pentane from ref. [27]; external standard CFCl₃. [c] For preparation see ref. [26]. [d] For preparation see ref. [18].

The stable ammonium salts Va–c were prepared for the first time and tested in catalysis. Va and Vb are among the most active cocatalysts of the type [RB(C₆F₅)₃]⁻ (R = alkyl), described so far.^[6, 9b] The dimethylzirconocenes bis(indenyl)-dimethylzirconium (Ia), bis(cyclopentadienyl)dimethylzirconium (Ib), and *rac*-ethylenebis(1-indenyl)dimethylzirconium (Id) react with Va–c by abstracting a methyl group thus generating catalytically active metallocene cations (Scheme 4). These reactions do not lead to degradation of the polyborates and thus no deactivation of the catalyst is observed.^[3d, 19, 20] The metallocene dichloride *rac*-dimethylsilylbis(1-indenyl)dichlorozirconium (Ic) and *rac*-ethylenebis(4,5,6,7-tetrahydro-1-indenyl)dichlorozirconium (Ie) were

Table 2. Polymerization of ethene (E), propene (P), ethene/propene (E/P) and ethene/1-hexene (E/H) with Ia–e and Va–c.

Entry	Metallocene/cocatalyst	Monomer	Metallocene [μmol]	Zr:B	<i>t</i> [min]	<i>T</i> [°C]	<i>p</i> [bar]	Yield [g]	Activity ^[a] [g mol ⁻¹ h ⁻¹]
1	[(Ind) ₂ ZrMe ₂] Ia/Va	E	5.0	1:1	15	40	1.1	2.0	1.6 × 10 ⁶
2	[(Ind) ₂ ZrMe ₂] Ia/Vb ^[b]	E	5.0	5:6	15	40	1.1	2.1	1.7 × 10 ⁶
3	[(Ind) ₂ ZrMe ₂] Ia/Vc	E	10.0	1:2	10	40	1.1	1.6	9.6 × 10 ⁵
4	[Cp ₂ ZrMe ₂] Ib/Va	E	1.0	1:2	20	60	6.0	36.6	1.1 × 10 ⁸
5	[Me ₂ Si(Ind) ₂ ZrCl ₂] Ic ^[c] /Va	P	5.0	1:2	30	40	1.1	4.4 ^[d]	1.8 × 10 ⁶ [e]
6	[Et(Ind) ₂ ZrMe ₂] Id/Va	E/H	1.0	1:2	30	20	1.1	5.4	1.1 × 10 ⁷
7	[Et(H ₄ -Ind) ₂ ZrCl ₂] Ie ^[d] /Vb	E/P	1.0	1:3	40	40	4.0	70.1	1.1 × 10 ⁸ [e]

[a] Activity = mass(polymer) [g] × 6 × 10⁷ mol (metallocene) [μmol⁻¹] × time [min⁻¹]; solvent: toluene. [b] Standard solution in CH₂Cl₂. [c] Ic was alkylated in situ with [Al(C₂H₅)₃] (Zr:Al = 1:2) then activated with Va. [d] Isotactic polypropylene with 92.9% isotacticity (NMR). [e] Solvent: *n*-hexane. [f] Ie was alkylated in situ with triisobutylaluminum (Zr:Al = 1:360) and then activated with Vb.



Scheme 4. Activation of metallocenes with Va–c.

alkylated in situ with aluminumalkyl compounds then activated with Va or Vb. To investigate the cocatalytic properties of the polyborates Va–c ethene, propene, as well as ethene/propene and ethene/1-hexene mixtures were polymerized in the presence of the metallocenes Ia–e (Table 2). Al*i*Bu₃ was added as a scavenger to remove disruptive impurities (e.g., traces of water). All the catalyst systems tested showed high activity that could be increased significantly further by increasing the (ethene) pressure from 1.1 bar to 4 or 6 bar.^[3x, 9a, 10] Although polymerization experiments with cationic metallocenes are usually carried out in toluene,^[3g–x] this solvent is in fact unsuitable for industrial polymerizations.^[21] With Va and Vb however, high polymerization activities are achieved in aliphatic solvents such as *n*-hexane. A further advantage of the new catalysts based on dendrimer anions is their high stability during the polymerization.^[22] In the copolymerization of ethene and propene no decrease in activity was observed after 40 mins. The new polyborates could prove to be particularly interesting if employed for bulk and gas-phase polymerization.^[23] The dendrimers described here are the first examples of effective polyanionic cocatalysts for the metallocene-catalyzed polymerization of olefins.

Experimental Section

All procedures were carried out under argon or in vacuum, the solvents were dried by standard methods and distilled under argon before use. Tetraallylsilane IIa was prepared from SiCl₄ and allylmagnesiumchloride.^[24] Si[(CH₂)₂SiCl₃]₄ from the hydrosilylation of tetravinyldisilane with HSiCl₃ and Si[(CH₂)₂Si[(CH₂)₂SiCl₃]₃]₄ followed by further treatment with vinylmagnesiumbromide and HSiCl₃.^[25] The preparation of carbosilane dendrimers with allyl end groups is known.^[24] and Si[(CH₂)₂Si(C₃H₅)₃]₄ (IIb) and Si[(CH₂)₂Si[(CH₂)₂Si(C₃H₅)₃]₃]₄ (IIc) were obtained by the corresponding reaction with allylmagnesiumchloride.

IIa: At –65 °C BCl₃ (23.5 g, 0.2 mol) was condensed into a flask with a gas inlet, reflux condenser, and internal thermometer, and a mixture of HSiEt₃ (23.3 g, 0.2 mol) and IIa (9.6 g, 0.05 mol) was slowly added dropwise. After the end of the addition the reaction mixture was warmed to room temperature and the volatiles (mainly ClSiEt₃) were removed under vacuum, first at room temperature and then at a bath temperature of 40 °C. The product was obtained as a colorless runny oil. ¹H NMR (CDCl₃): δ = 0.5 (m, 2H, SiCH₂), 1.6 (m, 4H, (CH₂)₂BCl₂); ¹³C{¹H} NMR (CDCl₃): δ =

15.4 (SiCH₃), 20.0 (SiCH₂CH₂), 34.2 (Cl₂BCH₂); ¹B{¹H} NMR (CDCl₃): δ = 63.1.

Va: *n*BuLi (6.35 mL, 10.1 mmol; 1.6 M in hexane) was added dropwise over 20 min to a solution of C₆F₅Br (2.5 g, 10.1 mmol) in hexane (60 mL) at –70 °C. The resulting suspension was stirred for 2 h at –70 °C. Then a solution of **IIIa** (445 mg, 0.85 mmol) in hexane (5 mL) was added dropwise over 5 min, and the reaction mixture was warmed to room temperature over 3 h and stirred over night. A solution of [C₆H₅N(CH₃)₂H]⁺Cl[–] (536 mg, 3.4 mmol) in CH₂Cl₂ (20 mL) was then added and the mixture stirred over night. After removal of the volatiles in vacuum the residue was extracted with CH₂Cl₂ (40 mL), filtered through kieselguhr, and the colorless filtrate evaporated to dryness under vacuum. After washing with hexane (2x20 mL) the product was obtained as a colorless wax. ¹B{¹H} NMR (CD₂Cl₂): δ = –13.4; ¹⁹F{¹H} NMR δ = –133.0 (m, 2F, *o*-F), –165.4 (m, 1F, *p*-F), –168.4 (m, 2F, *m*-F).

IIIb: As described for **IIIa** a mixture of HSiEt₃ (23.3 g, 0.2 mol) and **IIb** (12.4 g, 166 mmol) was slowly added dropwise to BCl₃ (23.5 g, 0.2 mol) at –65 °C. After the addition was complete the mixture was warmed to room temperature and stirred over night. Following work up as for **IIIa** the product was isolated as a colorless oil that partially crystallized on the walls of the flask. ¹H NMR (CD₂Cl₂): δ = 0.4 (m, 4H, Si-C^aH₂-C^bH₂-Si), 0.5 (m, 6H, Si-C^aH₂), 1.6 (m, 12H, C^aH₂-C^bH₂-BCl₂); ¹³C{¹H} NMR (CD₂Cl₂): δ = 3.3 (Si-C^aH₂), 4.8 (Si-C^bH₂), 15.1 (Si-C^aH₂), 20.1 (Si-C^bH₂), 34.4 (br. s, Cl₂B-C^bH₂); ¹¹B{¹H} NMR (CD₂Cl₂): δ = 63.1.

Vb: *n*BuLi (6.35 mL, 10.1 mmol; 1.6 M in hexane) was added dropwise within 20 min to a solution of C₆F₅Br (2.5 g, 10.1 mmol) in hexane (60 mL) at –70 °C. The resulting suspension was stirred at –70 °C for 2 h. Then a solution of **IIIb** (487 mg, 0.28 mmol) in hexane (5 mL) was added dropwise over 5 min, the reaction mixture was then slowly warmed to room temperature over 3 h and stirred over night. Following the addition of [C₆H₅N(CH₃)₂H]⁺Cl[–] (536 mg, 3.4 mmol) in CH₂Cl₂ (20 mL), the solution was stirred over night, and the volatiles were removed in vacuum. After the addition of CH₂Cl₂ (40 mL), the solution was filtered through kieselguhr and the colorless filtrate evaporated to dryness under vacuum. After washing with hexane (2x20 mL) the product was obtained as a colorless wax. ¹B{¹H} NMR (CD₂Cl₂): δ = –13.2; ¹⁹F{¹H} NMR: δ = –132.7 (m, 2F, *o*-F), –165.4 (m, 1F, *p*-F), –168.2 (m, 2F, *m*-F).

IIIc: As described for **IIIa** a mixture of HSiEt₃ (16 mL, 11.6 g; 100.2 mmol) and **IIc** (6.1 g, 2.5 mmol) was added dropwise to BCl₃ (8.5 mL, 11.5 g; 97.7 mmol) at –70 °C so that the temperature never rose above –60 °C. After the addition (ca. 1.5 h) the reaction mixture was stirred at –70 °C for a further 30 min then warmed to room temperature and stirred for a further 15 h. To remove a small amount of pyrophoric, highly volatile components the mixture was purged with argon (bubbler with dilute NaOH) for 2 h. Finally the remaining volatiles were removed under vacuum while the reaction mixture was slowly warmed to 40 °C. The product was obtained as a colorless wax. ¹B{¹H} NMR (CDCl₃): δ = 62.2.

Vc: *n*BuLi (12.7 mL, 1.6 M in hexane; 20.2 mmol) was added dropwise to a stirred solution of C₆F₅Br (5.0 g, 20.2 mmol) in hexane (120 mL) at –70 °C. The reaction mixture was stirred for a further 2 h at this temperature. **IIIc** (1.0 g, 0.2 mmol) in toluene (10 mL) was added dropwise, the reaction mixture was warmed to room temperature over 3 h, and was then stirred for a further 60 h. After the addition of *N,N*-dimethylundecylammonium-chloride (1.6 g, 6.7 mmol) in CH₂Cl₂ (40 mL) and stirring for 20 h at room temperature the volatiles were removed under vacuum, and the residue was extracted with CH₂Cl₂ (40 mL) and filtered through kieselguhr. The filtrate was evaporated to dryness under vacuum giving the product as a pale yellow wax. ¹B{¹H} NMR (CDCl₃): δ = –13.9; ¹⁹F{¹H} NMR: δ = –127.5 (m, 2F, *o*-F), –160.6 (m, 1F, *p*-F), –163.0 (m, 2F, *m*-F).

Polymerizations: The solvent (toluene or hexane), triisobutylaluminum, and the metallocene catalyst (standard solution in toluene) were placed in either a 1.4 L steel autoclave (Table 2, entries 4 and 7) or a 250 mL glass reactor (Table 2, entries 1–3, 5, 6). For the copolymerization reaction the comonomer was also placed in the reactor (entry 6: 1-hexene 5 mL; entry 7: propene 50 g). The reactor was equilibrated at the reaction temperature and ethene (propene for entry 5) introduced to the required pressure. The polymerization was started by the addition of a standard solution from **Va**, **Vb**, or **Vc** in toluene or CH₂Cl₂. Ethene (propene for entry 5) was continuously introduced and a constant pressure was maintained. The polymerization was terminated with methanol, the precipitated

polymer collected by filtration, washed with methanol, and dried in a vacuum oven.

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The First Barium–Carborate Complex: Synthesis and Structural Investigation**

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Of all the metallaboranes the Group 1 compounds are some of the most often encountered, in that they are common starting materials in the syntheses of higher order heterobor-

ane clusters. Although, there is no evidence as to the role of the Group 1 metal in their reactions with other metal reagents, it has generally been assumed that they do not play an active role.^[1] The Group 1 metallacarboranes are also the most common precursors in the syntheses of the p-, d-, and f-block metallacarboranes. There seems to be a more direct metal involvement with the smaller, C_2B_4 cages.^[1c,d] For example, the structure of the dilithium compound shows that one [(tmeda)Li] unit (tmeda = *N,N,N',N'*-tetramethylethylenediamine) occupies the apical position above the C_2B_3 face of the carborane, with the other solvated Li atom being *exopolyhedrally* bound through two B–H bridges.^[2] While assignment to a *closo*-carborane is consistent with both the structure and the cage electron pair count of eight, it is not apparent that the [(tmeda)Li]⁺ ion is in any way isolobal with a B–H group; the apical position might simply be that favored by electrostatic interactions. The compound could alternatively be described as a half-sandwich lithium complex in which the *nido*-carborane dianion is η^5 -bonded to the capping Li atom. The structures of several Group 1 compounds in the C_2B_4 - and C_4B_8 -carborane systems have been reported.^[1c,d,3] Structural information available on the Group 2 metal complexed boranes is not plentiful, and, with several notable exceptions, seems to be limited to the two smallest members of that group, beryllium and magnesium.^[4–7] In contrast to the boranes, there have been a number of reports on the Group 2 metallacarboranes,^[3] one reason being that a carbon plus a Group 2 element combination is isoelectronic with two boron atoms. This isoelectronic relationship led Popp and Hawthorne to explore the syntheses and properties of the beryllacarboranes in MC_2B_9 cage systems.^[8,9] While the structures of the beryllacarboranes could not be determined, the heavier Group 2 metals form structurally known metallacarboranes with the *nido*-[7,9- $C_2B_{10}H_{12}$]²⁻ ligand.^[10,11] The 1,1,1,1-(CH_3CN)₄-*closo*-1,2,4- $CaC_2B_{10}H_{12}$ was the first structurally characterized Group 2 metallacarborane. The Ca ion, which is coordinated by four CH_3CN molecules, resides above the C_2B_4 face of the carborane. A similar reaction with SrI_2 produced the novel polymeric strontium carborane, [1,1,1-(CH_3CN)₃-*closo*-1,2,4- $SrC_2B_{10}H_{12}$]_n, whose structure shows a cage geometry similar to that of the calcium carborane, except that one of the solvating CH_3CN molecules is replaced by a set of Sr–H–X bridge bonds to a neighboring carborane, where X can be a boron atom on the lower belt of the carborane and a carbon atom on its C_2B_4 upper ring.^[11] However, the magnesacarboranes were limited to the 2,3- C_2B_4 and 2,4- C_2B_4 cage systems. The reactions of their mono- and dianions with various magnesium reagents have been studied by Hosmane and co-workers and showed that contrasting results can be obtained from slight changes in the carborane and magnesium reagents.^[12,13] Nonetheless, there have been no reports on similar carborane complexation with the heaviest Group 2 metal, barium. Here we report the first barium half-sandwich complex of any carborane and/or borane cage systems of which we are aware. The reaction of tetrakis(tetrahydrofuran)barium bis[tris(trimethylsilylmethyl)zincate]^[14] (**1**) with 2,3-bis(trimethylsilyl)-2,3-dicarba-*nido*-hexaborane in THF yields nearly quantitatively barium bis(carborate) **2** (Scheme 1). Only one of the trimethylsilylmethyl groups of

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